

Specification Control Record
VIRGINIA SLIMS '98 Catalog Items
Tropical Twin Set

Full Fashion

S096 5789S 98S - Shell
 # S096 5790S 98S - Cardigan

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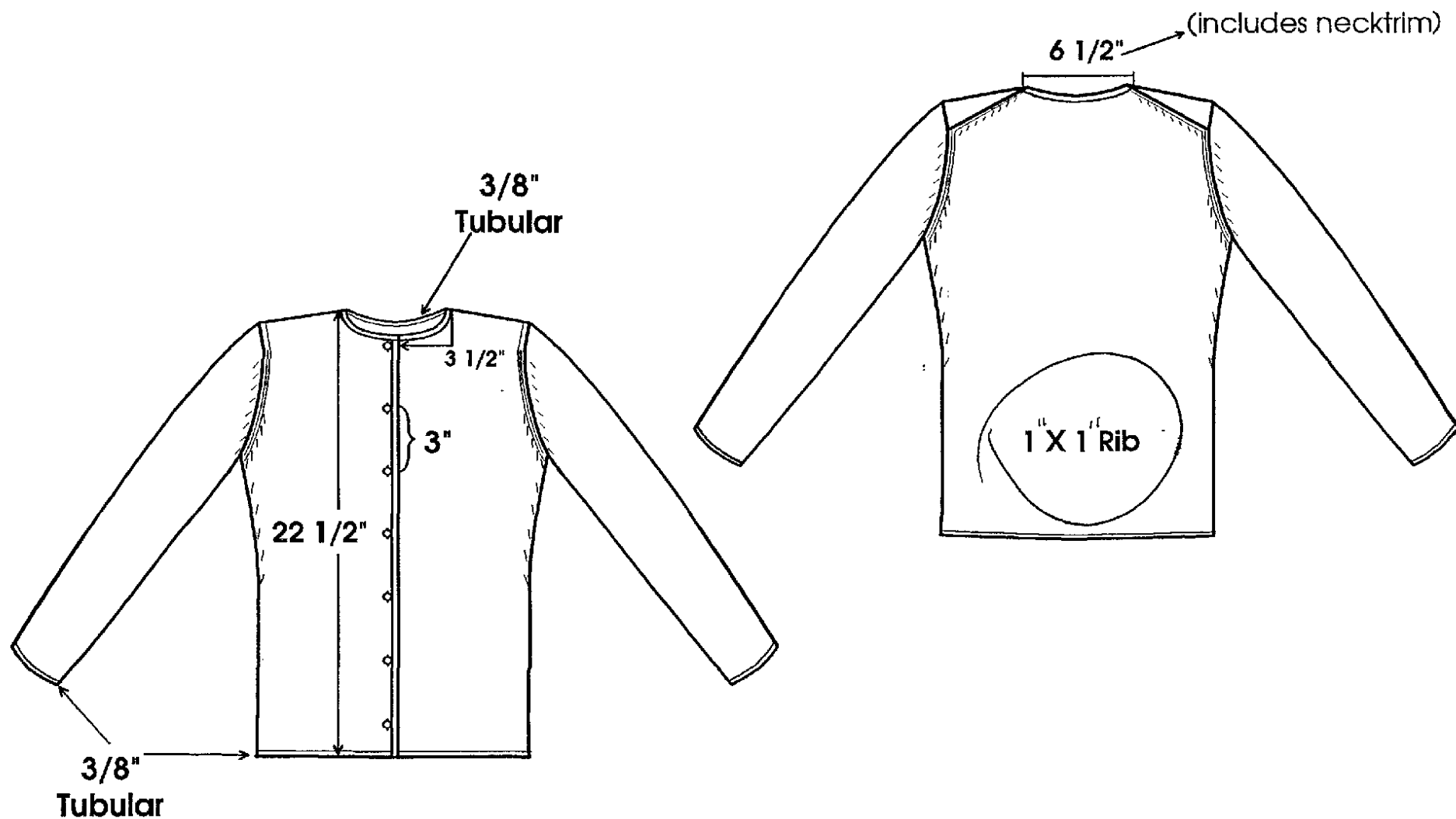
2071662540

TECHNICAL SKETCH

REF. #: **S 096 5790 S 98S**

DESCRIPTION: **TROPICAL TWIN SET - CARDIGAN**

SAMPLE SIZE: **MEDIUM**



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PROTOTYPE REQUEST INFORMATION

REF#: S 096 5790 S 97S PART#:

SUBSTYLE: MSY
SAMPLE SIZE: M

DESC: TROPCL TWN SET
Cardigan

MEASUREMENT POINT	CONCEPT ACTUAL MSMTS	PROPOSED GUIDLINE MSMTS	LABELING:	HANG TAG :
1. BACK NK WIDTH	6	6 1/2		
2. BACK NK DROP-IMAG. LINE	0	1		
3. FRT NK DROP-IMAG. LINE-1ST BTN	3 1/2	3 1/2	COMMENTS:	
4. BUST 1" DWN FRM AH - 1/2 MSMT	18	18	A) PLEASE FOLLOW PROPOSED SPECS AND SKETCH.	
5. SWEEP-CIR OF BND RLXD-1/2 MSMT	17 1/2	18		
6. FRT LGTH FRM HPS	22 1/2	23	B) CONSTRUCTION IS AS FOLLOWS:	
7. ARMHOLE STRAIGHT	9	8 1/2	1) NECKLINE TRIM SHOULD BE 3/8" TUBULAR - LOOPED ON	
8. UPPERARM 1" DWN FRM AH	6	6	3) SWEEP AND CUFF WILL BE 3/8" TUBULAR.	
9. FOREARM 5" ABOVE EDGE	4	4 1/4	4) C.F. BORDER IS 3/8 TUBULAR, LOOPED ON	
10. CUFF OPEN THRU RLXD CNTR-LONG	3 1/2	3 3/4	C) WAIST IS MEASURED 16 1/2" DOWN FROM HPS.	
11. SLV LGTH DWN FRM CBN-IMAG LN.	31	30	D) FABRIC CONSTRUCTION IS 1 X 1 RIB	
12. ACROSS SHOULDER	14	14		
			12 GG	NET WT. 10 LBS/DZ
ACCESSORIES & TRIMS:			YARN CONTENT:	
DTM STRETCHABLE TAPE			70% MODAL RAYON/30% COTTON	
SEVEN PLUS ONE 20 LIGNE IMITATION MOTHER OF PEARL 2 HOLE BUTTONS (AKOYA)			SIZE RANGE: S - XL	
1 1/2" SHOULDER SLOPE			DATE: 06/04/1997	

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FINAL GRADING SPECIFICATIONS

REF#: S 096 5790 S 97S PART#:

SUBSTYLE: MSY
SAMPLE SIZE: M

DESC: TROPCL TWN SET
Cardigan

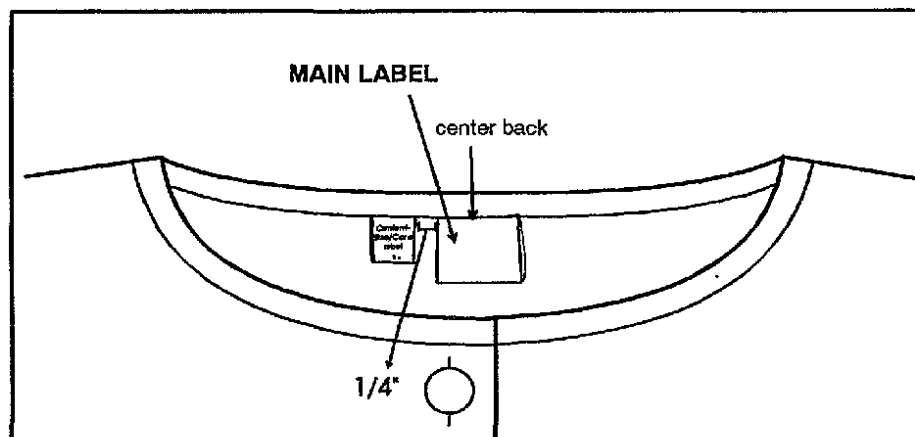
MEASUREMENT POINT	PROD TOL + OR -	S	M	L	XL						CAT NBRS
1. BACK NK WIDTH	1/4	6 1/2	6 1/2	6 1/2	6 1/2						
2. BACK NK DROP-IMAG. LINE	1/4	1	1	1	1						
3. FRT NK DROP-IMAG. LINE-1ST BTN	1/4	3 1/2	3 1/2	3 1/2	3 1/2						
* 4. BUST 1" DWN FRM AH - 1/2 MSMT	1/2	17	18	19	20						
* 5. SWEEP-CTR OF BND RLXD-1/2 MSMT	1/2	17	18	19	20						
* 6. FRT LGTH FRM HPS	1/2	23	23	24	24						
7. ARMHOLE STRAIGHT	1/2	8	8 1/2	9	9 1/2						
8. UPPERARM 1" DWN FRM AH	1/2	5 1/2	6	6 1/2	7						
9. FOREARM 5" ABOVE EDGE	1/4	4	4 1/4	4 1/2	4 3/4						
10. CUFF OPEN THRU RLXD CNTR-LONG	1/4	3 3/4	3 3/4	4	4 1/4						
* 11. SLV LGTH DWN FRM CBN-IMAG LN.	1/2	29 1/2	30	30 1/2	31						
* 12. ACROSS SHOULDER	1/2	13	14	15	16						
YARN CONTENT: 70% MODAL RAYON/30% COTTON											
COMMENTS:											
DATE: 06/18/1997											

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Garment Label Specification

MAIN LABEL PLACEMENT:



MAIN LABEL :

TO BE SUPPLIED BY VENDOR

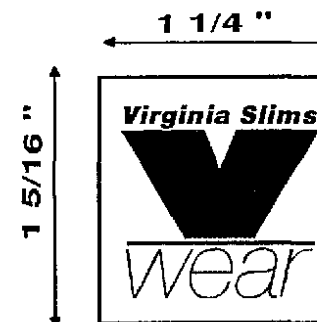
PLACEMENT: SEE TECHNICAL SKETCH

CONTENT: 100% POLYESTER, YARN DYED, WOVEN LABEL

WEAVE: TAFFETA

COLOR: BLUE WRITING
(Pantone 16-4530TC)
WHITE BACKGROUND

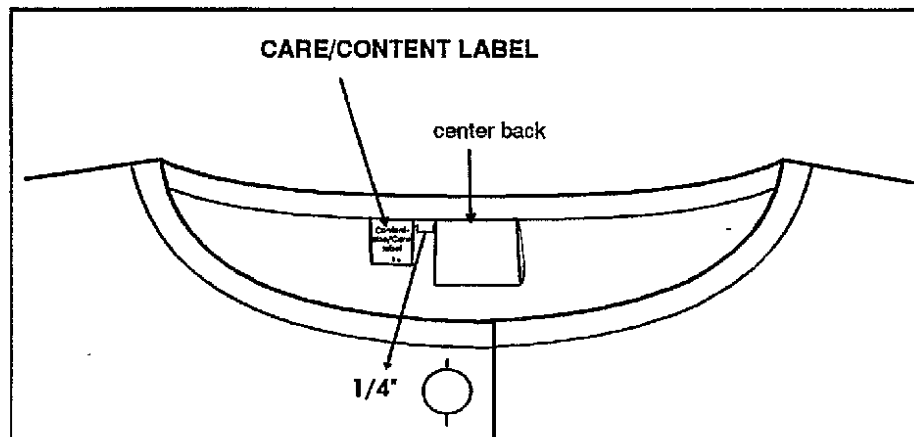
SIZE: 1 5/16" L BY 1 1/4" W
(FINISHED)



Dual bid

Garment Label Specification

CARE /CONTENT LABEL PLACEMENT:



CARE / CONTENT LABEL : TO BE SUPPLIED BY VENDOR

PLACEMENT: SEE TECHNICAL SKETCH

CONTENT: 100% Polyester yarn dyed woven label

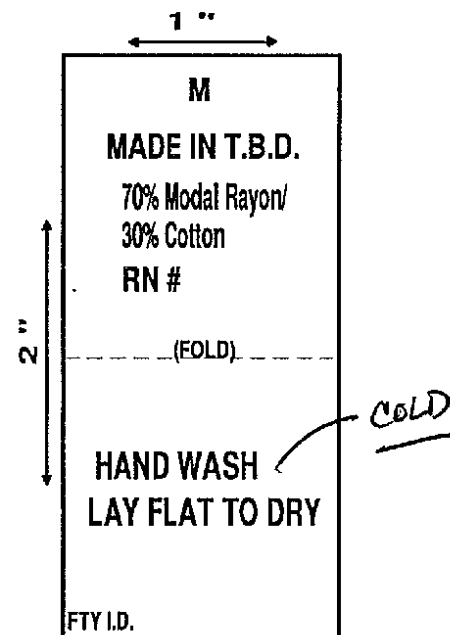
WEAVE: TAFFETA

COLOR: BLUE WRITING
Pantone 16-4530TC)
WHITE BACKGROUND

TEXT:

FRONT - SIZE
MADE IN
FIBER CONTENT
RN #

BACK - CARE INSTRUCTIONS
FTY I.D.



EXAMPLE
LENGTH CAN CHANGE
DUE TO CARE INSTRUCTION

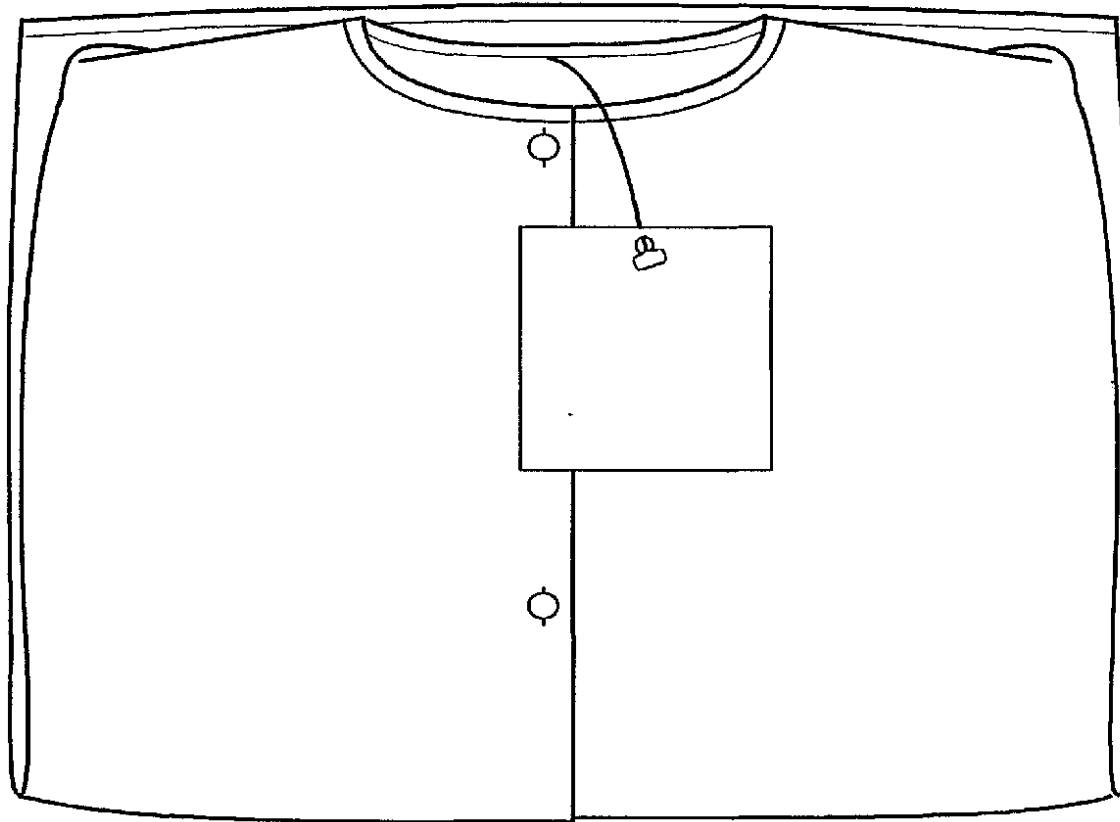
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HAGTAG SPECIFICATION

REF. #: **S 096 5790S 98S**

DESCRIPTION: **TROPICAL TWIN SET - CARDIGAN**

SAMPLE SIZE: **MEDUIM**



*PACKAGED AS
A SET*

Hangtag position with
garment folded for
insertion into box or
polybag

Hangtag: to be supplied by Philip Morris.

Placement: swift tagged through neck seam. Plastic fastener length - 5"

Technical Fabric Description Swatch Card

TROPICAL TWIN SET - CARDIGAN

S096 5790S 98S

FIBER CONTENT : 70% MODAL RAYON / 30% COTTON (No SUBSTITUTIONS!)

CORRECT COLOR

Pantone #16-4530TC (light blue)

WEIGHT : 10 LBS./DZ.

YARN CONSTRUCTION: 12GG / 1 X 1 RIB

YARN SIZE: 2/30 & SAMPLE PROVIDED

PERFORMANCE CRITERIA:

Shrinkage: Length 5% Width 5% Maximum 5%

Colorfastness to washing: 4

Colorfastness to crocking: 4 DRY / 3 WET

Colorfastness to perspiration: 4

Finishes PLAITED

Fabric Strength: 30 LBS.

Flammability: CLASS 1

CORRECT QUALITY:

CARE INSTRUCTIONS: HAND WASH
LAY FLAT TO DRY

CORRECT QUALITY: ☒ YES ☐ NO

CORRECT COLOR: ☒ YES ☐ NO

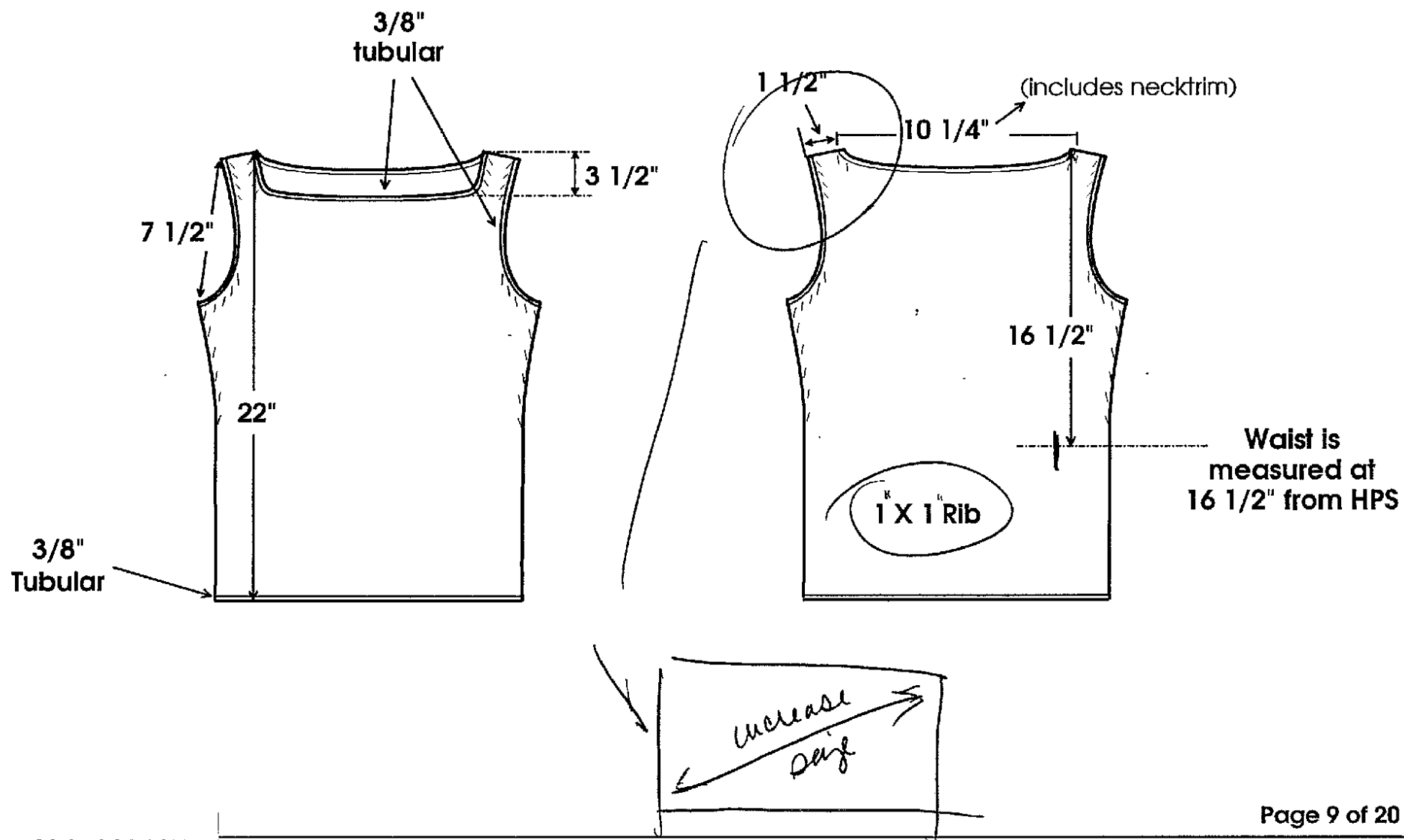
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TECHNICAL SKETCH

REF. #: **S 096 5789 S 98S**

DESCRIPTION: **TROPICAL TWIN SET - SHELL**

SAMPLE SIZE: **MEDIUM**



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PROTOTYPE REQUEST INFORMATION

REF#: S 096 5789 S 97S PART#:

SUBSTYLE: MSY
SAMPLE SIZE: M

DESC: TROPCL TWN SET
Shell

MEASUREMENT POINT	CONCEPT ACTUAL MSMTS	PROPOSED GUIDLINE MSMTS	LABELING: BRAND:	HANG TAG :
1. BACK NK WIDTH	11	10 1/4		
2. BACK NK DROP-IMAG. LINE	1 1/2	1 1/2		
3. FRT NK DROP-IMAG. LINE - SM	2 1/2	3 1/2		
4. SHOULDER STRAP LGTH	1 1/2	1 1/2		
5. BUST 1" DWN FRM AH - 1/2 MSMT	16	17		
6. WST *" DOWN FROM HPS- 1/2 MSMT	14	16		
7. SWEEP-CTR OF BND RLXD-1/2 MSMT	14 1/2	16 1/2		
8. FRT LGTH FRM HPS	21 1/2	22		
9. ARMHOLE STRAIGHT	8	7 1/2		
			<p>COMMENTS:</p> <p>A) PLEASE FOLLOW PROPOSED SPECS AND SKETCH.</p> <p>B) CONSTRUCTION IS AS FOLLOWS:</p> <p>1) ARMHOLE AND NECK TRIM ARE 3/8" TUBULAR LOOPED ON</p> <p>2) 3/8" TUBULAR HEM AT SWEEP</p> <p>C) FABRIC CONSTRUCTION IS 1 X 1 RIB.</p> <p>D) WAIST IS MEASURED AT 16 1/2" FROM HPS</p> <p>E) STRAP LENGTH INCLUDES TRIM.</p> <p>D) ACROSS CHEST MEASUREMENT SHOULD BE 13 1/4".</p>	
			<p>12 GG NET WT. 5 1/2 LBS/DZ</p>	

ACCESSORIES & TRIMS:

YARN CONTENT:
70% MODAL RAYON/30% COTTON

SIZE RANGE: S - XL

DATE: 06/04/1997

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FINAL GRADING SPECIFICATIONS

REF#: S 096 5789 S 97S PART#:

SUBSTYLE: MSY
SAMPLE SIZE: M

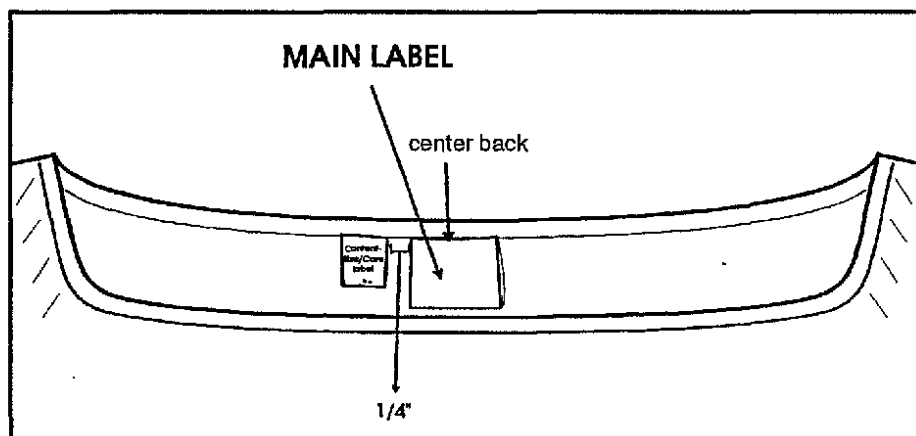
DESC: TROPCL TWN SET
Shell

MEASUREMENT POINT	PROD TOL + OR -	S	M	L	XL							CAT NBRS
1. BACK NK WIDTH	1/4	10 1/4	10 1/4	10 1/4	10 1/4							
2. BACK NK DROP-IMAG. LINE	1/4	1 1/2	1 1/2	1 1/2	1 1/2							
3. FRT NK DROP-IMAG. LINE - SM	1/4	3 1/2	3 1/2	3 1/2	3 1/2							
4. SHOULDER STRAP LGTH		1 1/2	1 1/2	1 1/2	1 1/2							
* 5. BUST 1" DWN FRM AH - 1/2 MSMT	1/2	16	17	18	19							
6. WST ** DOWN FROM HPS- 1/2 MSMT	1/2	15	16	17	18							
* 7. SWEEP-CTR OF BND RLXD-1/2 MSMT	1/2	15 1/2	16 1/2	17 1/2	18 1/2							
* 8. FRT LGTH FRM HPS	1/2	22	22	23	23							
9. ARMHOLE STRAIGHT	1/2	7	7 1/2	8	8 1/2							
YARN CONTENT: 70% MODAL RAYON/30% COTTON												
COMMENTS:												
												DATE: 07/10/1997

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Garment Label Specification

MAIN LABEL PLACEMENT:



MAIN LABEL :

TO BE SUPPLIED BY VENDOR

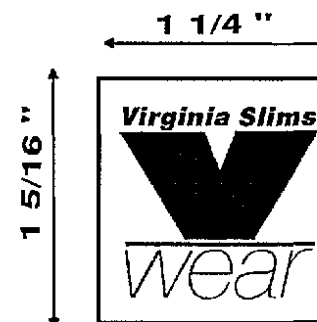
PLACEMENT: SEE TECHNICAL SKETCH

CONTENT: 100% POLYESTER, YARN DYED, WOVEN LABEL

WEAVE: TAFFETA

COLOR: BLUE WRITING
(Pantone 16-4530TC)
WHITE BACKGROUND

SIZE: 1 5/16" L BY 1 1/4" W
(FINISHED)

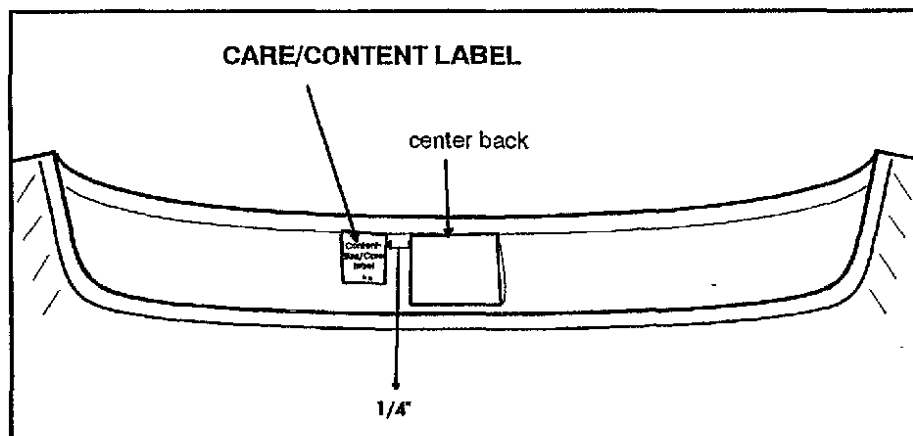


*Comment
on w/ wo
logo label*

2071662551

Garment Label Specification

CARE / CONTENT LABEL PLACEMENT:



CARE / CONTENT LABEL : TO BE SUPPLIED BY VENDOR

PLACEMENT: SEE TECHNICAL SKETCH

CONTENT: 100% Polyester yarn dyed woven label

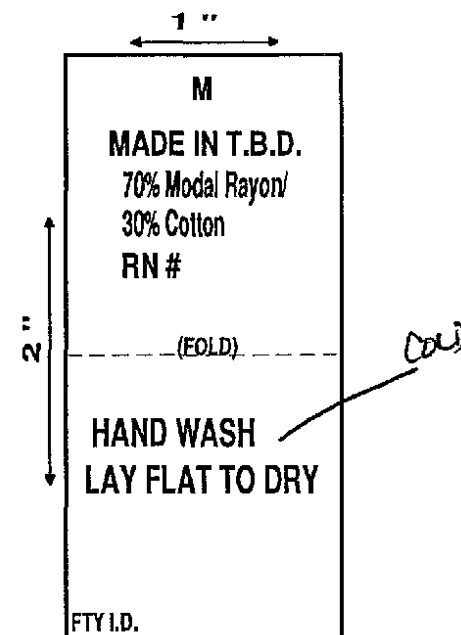
WEAVE: TAFFETA

COLOR: BLUE WRITING
(Pantone 16-4530TC)
WHITE BACKGROUND

TEXT:

FRONT - SIZE
MADE IN
FIBER CONTENT
RN #

BACK - CARE INSTRUCTIONS
FTY I.D.



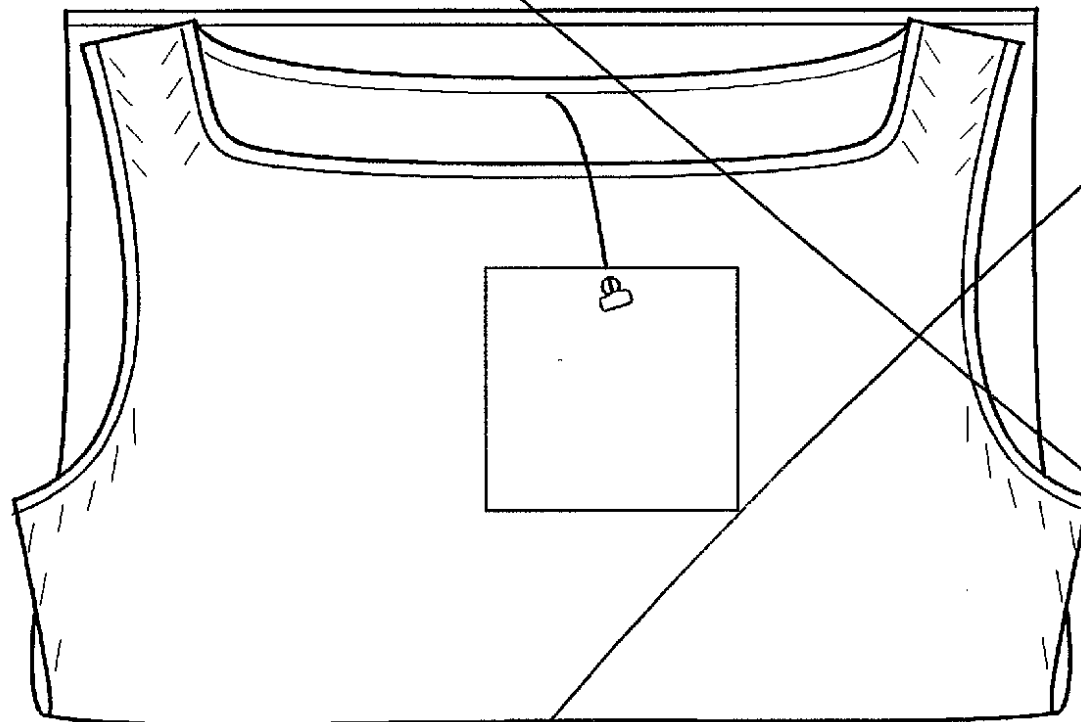
EXAMPLE
LENGTH CAN CHANGE
DUE TO CARE INSTRUCTION

HANGTAG SPECIFICATION

REF. #: **S 096 5789S 98S**

DESCRIPTION: **TROPICAL TWIN SET - SHELL**

SAMPLE SIZE: **MEDIUM**



Hangtag position with
garment folded for
insertion into box or
polybag

Hangtag: to be supplied by Philip Morris.

Placement: swift tagged through neck seam. Plastic fastener length - 5"

*all done
matrix
on cardigan
& shell*

Technical Fabric Description Swatch Card

TROPICAL TWIN SET - SHELL

S096 5789S 98S

FIBER CONTENT : 70% MODAL RAYON/ 30% COTTON (No SUBSTITUTIONS)

CORRECT COLOR

Pantone #16-4530TC (light blue)

WEIGHT : 5 1/2 LBS./DZ. MEDIUM

YARN CONSTRUCTION: 12GG (1 X 1 RIB) 1" x 1"

YARN SIZE: 2/30 & SAMPLE PROVIDED

PERFORMANCE CRITERIA:

Shrinkage: Length 5% Width 5% Maximum 5%

Colorfastness to washing: 4

Colorfastness to crocking: 4 DRY / 3 WET

Colorfastness to perspiration: 4

Finishes PLAITED

Fabric Strength: 30 LBS.

Flammability: CLASS 1

CORRECT QUALITY:

CARE INSTRUCTIONS: HAND WASH
LAY FLAT TO DRY

CORRECT QUALITY: ☒ YES ☐ NO

CORRECT COLOR: ☒ YES ☐ NO

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Polybag Requirements

Polybags must meet the following specifications:

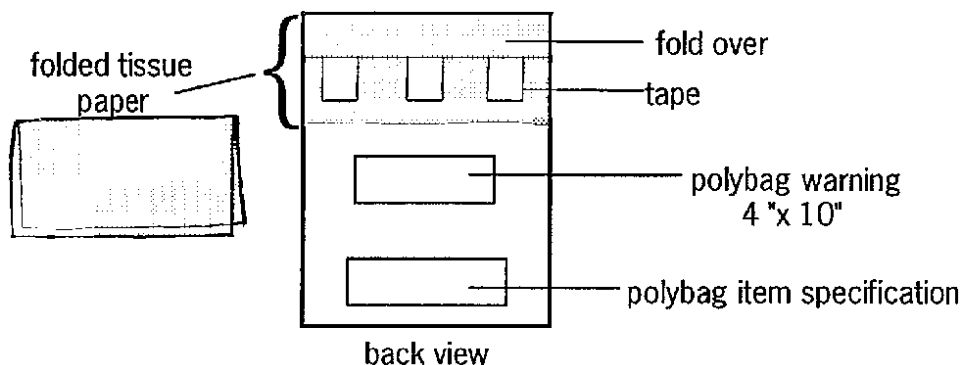
- * Material: clear polyethylene (poly).
- * Thickness: 1.5 mil minimum (1mil = .001" or .0025 cm).
- * All polybags must have the appropriate number of vent holes for the size of the polybag.
- * Polybags for hanging garments must be garment bags.
- * Polybags for leather and suede merchandise must have airholes for sufficient ventilation. Add two packets of silicone.

METHODS OF SEALING:

Seal bag by one of the following two acceptable methods:

Taping - The polybag must be folded over and taped so as to keep the merchandise securely contained in the polybag until received by our customers. Three pieces of clear tape, minimum 1/2" wide, adequately spaced, are to be used on all bags sealed by this method.

It is the vendor's responsibility to make certain that the tape used will not react with the product to cause discoloration or damage to the product.



Please note : Metal clips of any type are not acceptable as fasteners for polybags.

POLYBAG ITEM SPECIFICATION:

Please print onto plastic bag.

- POS #:	
- SIZE	- RN #
- P.O. #	- Co O

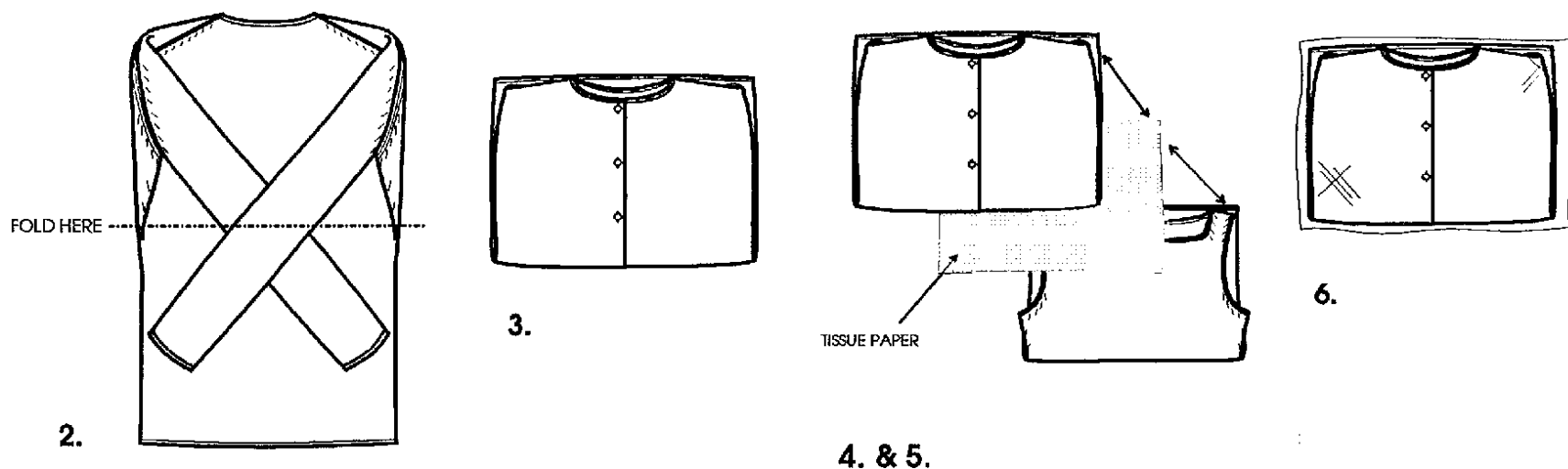
POLYBAG WARNING:

(Printed in black text, warning message must be printed no smaller than 4" x 10").

- * WARNING : TO AVOID DANGER OF SUFFOCATION KEEP AWAY FROM BABIES AND CHILDREN. DO NOT USE IN CRIBS, BEDS, CARRIAGES OR PLAYPENS.
THIS BAG IS NOT A TOY

FOLDING SPECIFICATIONS

#S 096 5790S 98S



FOLDING REQUIREMENTS:

1. THE GARMENT IS SHOWN WITH FOLD LOCATIONS.
2. FOLD EACH SLEEVE AS SHOWN ACROSS BACK.
3. FOLD GARMENT IN HALF AT CENTER LINE AS SHOWN.
4. PLACE A PIECE OF TISSUE PAPER BEHIND THE CARDIGAN.
5. PLACE THE CARDIGAN ON TOP OF THE FOLDED SHELL.
6. PLACE BOTH CARDIGAN AND SHELL INTO ONE POLYBAG.
7. APPROXIMATE FINAL DIMENSIONS: 12" L X 17" W
8. POLYBAG SIZE": 13" L X 19" W
9. INDIVIDUAL GARMENT WEIGHT: 0.84 lbs.

vary by size (ref pg #)

SAMPLE: ALL FINAL SAMPLES SUBMITTED MUST BE PACKAGED IN THE MANNER SHOWN ABOVE.

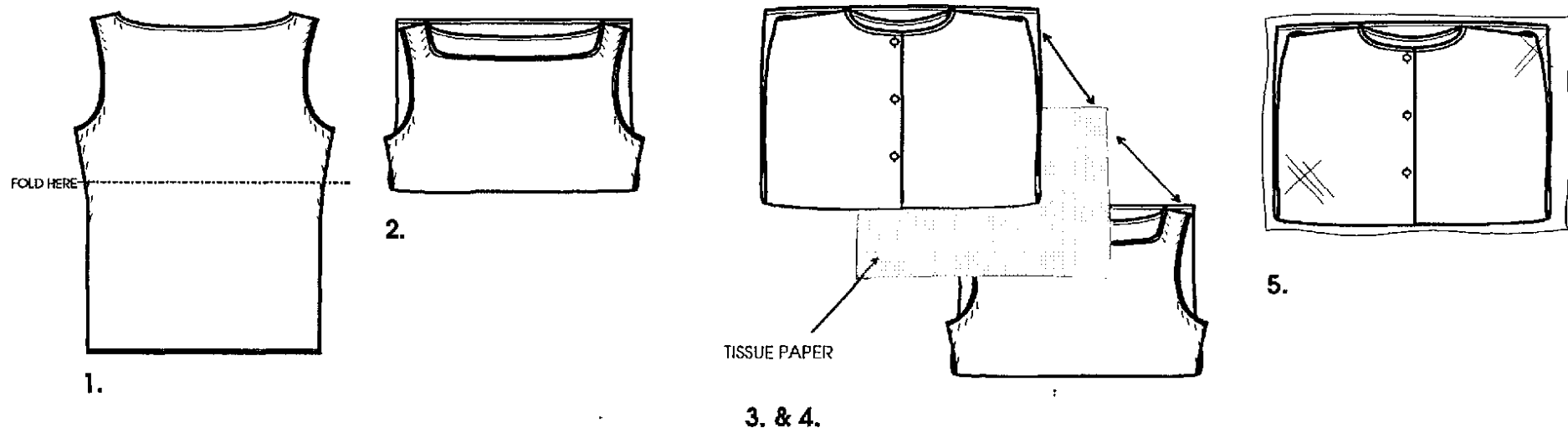
NOTES: DO NOT USE PINS, CLIPS, STIFFENERS, ETC...WITHOUT PRIOR APPROVAL.

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2071662556

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FOLDING SPECIFICATIONS

#S 096 5789S 98S



FOLDING REQUIREMENTS:

1. THE GARMENT IS SHOWN WITH FOLD LOCATIONS.
2. FOLD GARMENT IN HALF AT CENTER LINE AS SHOWN.
3. PLACE A PIECE OF TISSUE PAPER BEHIND THE CARDIGAN.
4. PLACE THE CARDIGAN ON TOP OF THE FOLDED SHELL.
5. PLACE BOTH CARDIGAN AND SHELL INTO ONE POLYBAG.
6. APPROXIMATE FINAL DIMENSIONS: 11" L X 17" W.
7. POLYBAG SIZE: 11 1/2" L X 17 1/2" W.
8. INDIVIDUAL GARMENT WEIGHT: 0.44 lbs.

SAMPLE: ALL FINAL SAMPLES SUBMITTED MUST BE PACKAGED IN THE MANNER SHOWN ABOVE.

NOTES: DO NOT USE PINS, CLIPS, STIFFENERS, ETC...WITHOUT PRIOR APPROVAL.

2071662557

Total units/ Master carton:
Gross Weight :

Master Carton Dimensions

Length 23 1/2"
Width 17 1/2"
Height 18"

2 DOZEN PER CARTON (Twin Set)

APPROXIMATE WEIGHT
PER MASTER CARTON 33.5 POUNDS ~~33.5~~

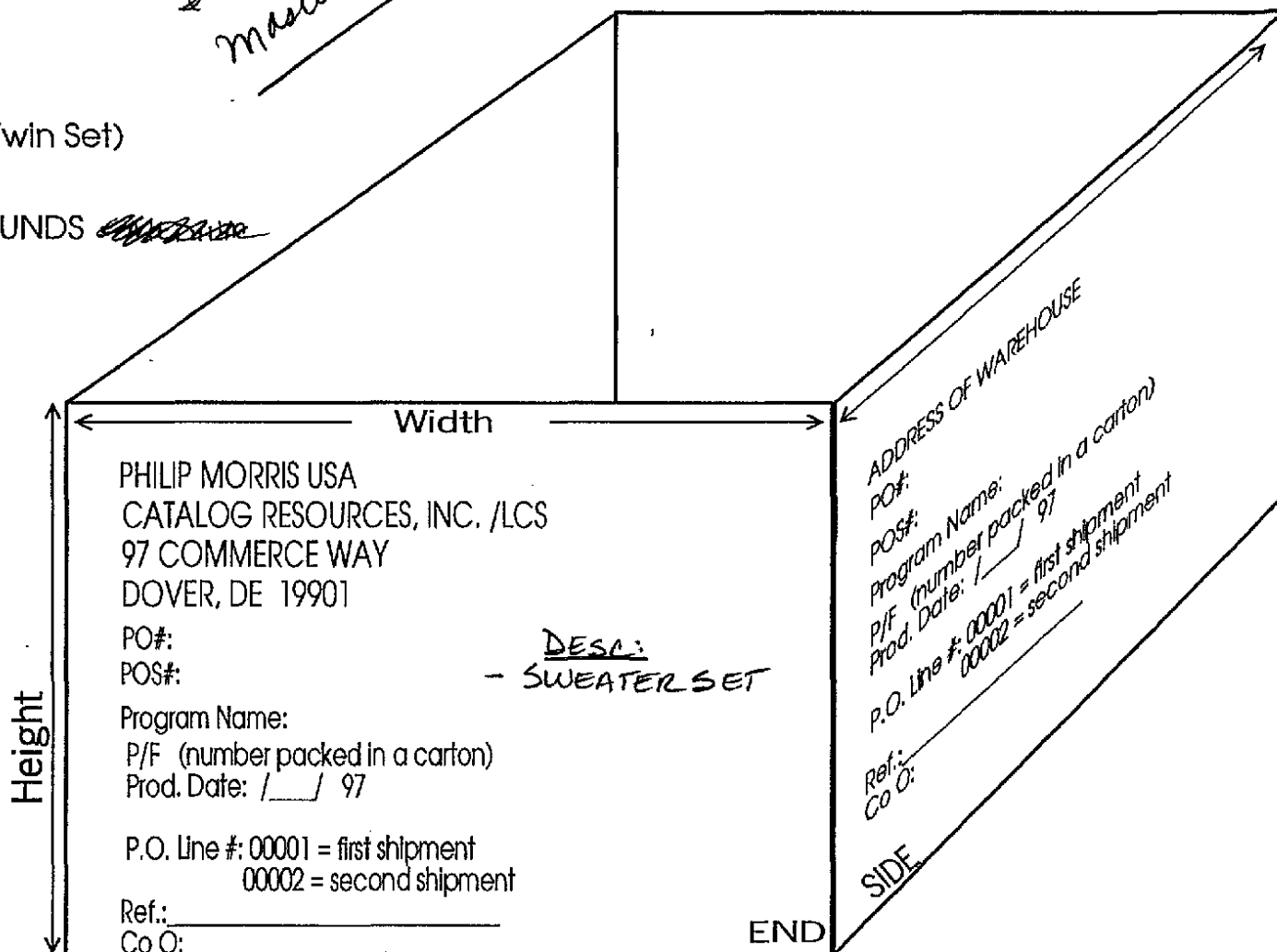
MASTER CARTON

*Bursting
strength of
master carton*

NOTE:

1. DO NOT MIX SIZES IN MASTER CARTON
2. MASTER CARTON SHOULD HAVE SUFFICIENT STRENGTH TO KEEP CONTENTS FROM BEING CRUSHED. GOODS WILL NOT BE ACCEPTED AND VENDOR WILL BE CHARGED BACK

PRINT ADDRESS OF WAREHOUSE
ITEM SPECIFICATIONS
ON BOX AT FRONT AND AT SIDE
SEE PICTURE



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(2 pages)

**TESTING REQUIREMENTS
(INCHAE)**

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